

Trouble	Probable Causes	Remedies
Difficult gear shifting	<ol style="list-style-type: none"> 1. Improper clutch disengagement 2. Damaged gear or foreign object lodged in the gear 3. Gear shift fork inoperative 4. Incorrect operation of the gear shift drum stopper and change pedal 5. Mainshaft and countershaft out of alignment 6. High oil viscosity 	<p>Adjust the clutch</p> <p>Replace the defective parts</p> <p>Repair or replace</p> <p>Repair or replace</p> <p>Repair or replace</p> <p>Change the oil</p>
Excessive high gear noise	<ol style="list-style-type: none"> 1. Excessive gear backlash 2. Worn main and countershaft bearing 	<p>Repair or replace</p> <p>Repair or replace</p>
Gear slip out	<ol style="list-style-type: none"> 1. Worn fingers on gear shift fork 2. Worn gear dog hole 3. Worn spline 	<p>Replace</p> <p>Replace</p> <p>Replace</p>
Clutch slippage	<ol style="list-style-type: none"> 1. No clutch lever play 2. Weak or no uniform clutch pressure plate spring 3. Worn or glazed friction disc 	<p>Adjust the clutch lever</p> <p>Replace the weak spring</p> <p>Replace</p>
Poor clutch engagement	<ol style="list-style-type: none"> 1. Excessive clutch lever play 2. Warped friction disc 3. Warped pressure plate 4. Bent main shaft 	<p>Adjust clutch lever play</p> <p>Replace</p> <p>Replace</p> <p>Replace</p>
Pedal does not return	<ol style="list-style-type: none"> 1. Faulty return spring 2. Unhook return spring 	<p>Replace</p> <p>Hook return spring</p>
Kick starter gear does not rotate	<ol style="list-style-type: none"> 1. Excessive kick starter pawl wear 	<p>Replace</p>
Engine does not start	<p>Carburetor</p> <ol style="list-style-type: none"> 1. Choke fully open 2. Carburetor air screw improperly set 3. Air leaking into the cylinder head 4. Clogged carburetor slow jet 5. Clogged fuel valve or piping 6. Clogged vent hole in the fuel tank cap 7. No fuel in the tank 	<p>Close choke</p> <p>Adjust air screw</p> <p>Retighten carburetor connecting tube</p> <p>Check, clean and retighten</p> <p>Disassemble and clean</p> <p>Disassemble and clean</p> <p>Fill tank with gasoline</p>
Poor engine idling	<p>Carburetor</p> <ol style="list-style-type: none"> 1. Clogged or loose carburetor slow jet 2. Improper float level 3. Incorrect air screw adjustment 4. Carburetor linkage malfunction 5. Air leaks 	<p>Check, clean and retighten</p> <p>Adjust</p> <p>Adjust</p> <p>Adjust</p> <p>Tighten all air passage connections</p>
Improper running of engine	<p>Carburetor</p> <ol style="list-style-type: none"> 1. Jet size too small 2. Improper float level 3. Clogged carburetor main jet 4. Carburetor linkage malfunction 5. Air leaks 	<p>Replace with larger size jet</p> <p>Adjust</p> <p>Clean and retighten</p> <p>Adjust</p> <p>Tighten all air passage connections</p>



CHASSIS

Trouble	Probable Causes	Remedies
Heavy steering	<ol style="list-style-type: none"> 1. Steering stem excessively tightened 2. Damaged steering stem steel balls 3. Bent steering 4. Low front tire pressure 	Loosen the steering stem nut Replace Replace Add air to the specified pressure of 1.81kg/cm ² (25.8 psi)
Front and rear wheel wobble	<ol style="list-style-type: none"> 1. Loose steering stem mounting bolt 2. Worn front and rear wheel bearings 3. Front or rear wheel rim bent or distorted 4. Loose spoke 5. Defective tire 	Retorque Replace bearing Repair or replace Retorque Replace
Soft suspension	<ol style="list-style-type: none"> 1. Loss of spring tension 2. Excessive load 	Replace
Hard suspension	<ol style="list-style-type: none"> 1. Ineffective front fork damper 2. Ineffective rear damper 	Repair Replace
Suspension noise	<ol style="list-style-type: none"> 1. Front case or rear damper rubbing 2. Interference between cushion case and spring 3. Faulty fork stopper rubber 4. Insufficient front fork oil 	Inspect cushion spring and case Repair or replace Replace Add damper oil
Defective brake	<ol style="list-style-type: none"> 1. Front brake fluid <ul style="list-style-type: none"> • Insufficient brake fluid • Air in the brake system • Worn brake pad • Worn piston • Worn or distorted front brake disc • Brake lever out of adjustment 2. Rear brake <ul style="list-style-type: none"> • Worn brake lining • Worn brake shoe or gear contacts • Worn brake cam • Wet brake from water or oil • Worn brake shaft • Brake pedal out of adjustment 	Add brake fluid Bleed brake system Replace pad Replace piston Replace disc Readjust Replace Replace Replace Clean Replace Readjust

ELECTRICAL

Troubles	Probable causes	Remedies
Engine does not start	<ol style="list-style-type: none"> Battery <ul style="list-style-type: none"> Discharged Poor battery terminals contact Main switch <ul style="list-style-type: none"> Open or shorted circuit, disconnected connections Poor contact between main switch wire and wire harness Ignition coil <ul style="list-style-type: none"> Improperly insulated high tension coil Open or shorted circuit in ignition coil Contact breaker <ul style="list-style-type: none"> Open circuit in the primary coil Dirty ground point with oil or dust Point gap out of adjustment Improperly charged condenser 	<ul style="list-style-type: none"> Recharge or replace Repair Repair Repair Replace Replace Repair Clean Readjust Replace
Starting motor does not operate	<ol style="list-style-type: none"> Defective battery Poor magnetic switch contact Poor starting motor carbon brush contact 	<ul style="list-style-type: none"> Charge or replace Repair or replace Repair or replace
Horn inoperative, poor sound or too weak sound	<ol style="list-style-type: none"> Horn <ul style="list-style-type: none"> Cracked diaphragm Horn button <ul style="list-style-type: none"> Poor grounding Wiring <ul style="list-style-type: none"> Poor contact Adjusting screw <ul style="list-style-type: none"> Out of adjustment 	<ul style="list-style-type: none"> Replace Repair Repair Readjust
Tail light and head light inoperative	<ol style="list-style-type: none"> Fuse <ul style="list-style-type: none"> Blown fuse or burnt bulb filament Bulb <ul style="list-style-type: none"> Burnt bulb filament Switch <ul style="list-style-type: none"> Poor lighting switch contact Wiring 	<ul style="list-style-type: none"> Replace Readjust Readjust
Stop light inoperative	<ol style="list-style-type: none"> Bulb <ul style="list-style-type: none"> Burnt or broken bulb filament Front and tail stop light switch <ul style="list-style-type: none"> Malfunction of switch Wiring <ul style="list-style-type: none"> Poor contact of leads 	<ul style="list-style-type: none"> Replace Readjust Readjust
Winker lamp blinks too fast or too slow	<ol style="list-style-type: none"> Bulb <ul style="list-style-type: none"> Blinks unusually fast: improperly connected relay Wiring <ul style="list-style-type: none"> Blinks too fast: bulb with unsuitable wattage Blinks too slow: burnt or broken bulb Defective relay 	<ul style="list-style-type: none"> Replace Replace Replace

Trouble	Probable causes	Remedies
Winker lamp inoperative	<ol style="list-style-type: none"> Winker lamp switch <ul style="list-style-type: none"> Poor winker relay contact Open circuit in winker relay coil Bulb <ul style="list-style-type: none"> Bulb wattage is smaller than rated wattage Relay <ul style="list-style-type: none"> Poor winker relay contact Improperly connected leads 	Replace Replace Replace Replace Replace
No charging	<ol style="list-style-type: none"> Broken wire or shorted, loose connection Faulty coil due to short or grounding Faulty or shorted silicon diode Broken or shorted lead wire at regulator Regulator voltage at no load is too low 	Repair or replace Replace Replace Repair or replace Readjust
Inefficient charging	<ol style="list-style-type: none"> Wiring <ul style="list-style-type: none"> Broken wire, intermittent shorting or loose connection Generator <ul style="list-style-type: none"> Shorting across layer in the field coil (resistance indicated in continuity test) Shorting across layer in stator coil Open circuit in one of the stator coil Faulty or shorted silicon diode Regulator <ul style="list-style-type: none"> Voltage below specified value at no load Dirty or pitted points Coil or resistor internally shorted Battery <ul style="list-style-type: none"> Low electrolyte level Defective battery plates 	Repair, retighten Replace Replace Replace Replace Readjust Polish or replace Replace Add distilled water Replace
Excessive charging	<ol style="list-style-type: none"> Wiring <ul style="list-style-type: none"> P terminal circuit and F terminal circuit shorted resulting in split wound generator Battery <ul style="list-style-type: none"> Internal short Regulator <ul style="list-style-type: none"> Excessive voltage at no load voltage Improper grounding Broken coil lead wire 	Repair Replace Repair Provide proper ground Repair, replace
Unstable charging voltage	<ol style="list-style-type: none"> Wiring <ul style="list-style-type: none"> Bare wire shorting intermittently under vibration or broken wire making partial contact Generator <ul style="list-style-type: none"> Layer short (intermittent shorting) Generator <ul style="list-style-type: none"> Intermittent open circuit in the coil Improperly adjusted voltage Defective key switch Dirty points 	Repair or replace Repair or replace Repair or replace Readjust Replace Clean

Trouble	Probable causes	Remedies
Self discharge Battery discharges in addition to that caused by the connected load.	<ol style="list-style-type: none"> 1. Dirty contact areas and case. 2. Contaminated electrolyte or electrolyte excessively concentrated. 	<ol style="list-style-type: none"> 1. Always keep the exterior clean. 2. Handle the replenishing electrolyte with care.
C. Large discharge rate Specific gravity gradually lowers and around 1.200 (S.G.), the winker and horn no longer function.	<ol style="list-style-type: none"> 1. The fuse and the wiring are satisfactory, but loads such as winker and horn do not function. In this condition the motorcycle will operate but with long use, both \ominus and \oplus plates will react with sulfuric acid and form lead sulfate deposits, (sulfation) making it impossible to recharge. 	<ol style="list-style-type: none"> 1. When the specific gravity falls below 1.200 (20°C: 68°F), the battery should be recharged immediately. 2. When the battery frequently becomes discharged while operating at normal speed, check the generator for proper output. 3. If the battery discharges under normal charge output, it is an indication of overloading. Remove some of the excess load.
High charging rate The electrolyte level drops rapidly but the charge is always maintained at 100% and the condition appears satisfactory. (Specific gravity over 1.260)	<ol style="list-style-type: none"> 1. The deposit will heavily accumulate at the bottom and will cause internal shorting and battery damage. 	<ol style="list-style-type: none"> 1. Check to ensure proper charging rate.
Specific gravity drop Electrolyte evaporates	<ol style="list-style-type: none"> 1. Spurred. 2. Inefficient charging. 3. Distilled water overfilled. 4. Contaminated electrolyte. 	<ol style="list-style-type: none"> 1. Check specific gravity measurement. 2. If the addition of distilled water causes a drop in specific gravity, add sulfuric acid and adjust to proper value.
Sulfation The electrode plates are covered with a white layer or spots.	<ol style="list-style-type: none"> 1. Charging rate is too small or too large. 2. The specific gravity of the mixture of the electrolyte is improper. 3. Battery left in a discharge condition for a long period. (left with the switch turned on) 4. Exposed to excessive vibration due to improper insulation. 5. Motorcycle stored during the cold season with the battery connected. 	<ol style="list-style-type: none"> 1. When motorcycle is in storage, the battery should be recharged once a month even though the motorcycle is not used. 2. Check the electrolyte periodically and always maintain the proper level. 3. In a lightly discharged condition, perform recharging and discharging several times by starting the engine.
Spark plug electrode coated with carbon deposit	<ol style="list-style-type: none"> 1. Too rich a fuel mixture. 2. Excessive idle speed. 3. Poor quality gasoline. 4. Clogged air cleaner. 5. Use of cold spark plug. 	<p>Adjust carburetor. Adjust idle speed. Use good quality gasoline. Service the air cleaner. Use proper heat range plug.</p>
Spark plug electrode fouled with oil	<ol style="list-style-type: none"> 1. Worn piston ring. 2. Worn piston and cylinder. 3. Excessive clearance between valve guide and valve stem. 	<p>Replace piston ring. Replace piston or cylinder. Replace valve guide or valve.</p>
Spark plug electrode overheated or burnt	<ol style="list-style-type: none"> 1. Use of hot spark plug. 2. Engine overheating. 3. Improper ignition timing 4. Loose spark plug or damaged spark plug hole thread. 5. Too lean a fuel mixture. 	<p>Use proper heat range plug. Readjust ignition timing. Retighten plug or replace cylinder head. Adjust carburetor.</p>
Damage	Spark plug overtightened.	Replace with a new spark plug.

12. MAINTENANCE SCHEDULE

This maintenance schedule is based upon average riding conditions. Machines subjected to severe use, or ridden in unusually dusty areas, require more frequent servicing.	INITIAL SERVICE PERIOD	REGULAR SERVICE PERIOD			
	505 miles 800 km	1 month 300 miles 480 km	3 months 1,500 miles 2,400 km	6 months 3,000 miles 4,800 km	12 months 6,000 miles 9,600 km
ENGINE OIL—Change	●		○		
OIL FILTER ELEMENT—Replace	●			○	
OIL FILTER SCREEN—Clean					○
SPARK PLUGS —Clean and adjust gap or replace if necessary.				○	
*CONTACT POINTS AND IGNITION TIMING —Clean, check, and adjust or replace if necessary.	●			○	
*VALVE TAPPET CLEARANCE —Check, and adjust if necessary.	●			○	
*CAM CHAIN TENSION—Adjust	●			○	
PAPER AIR FILTER ELEMENT AND POLYURETHAN FOAM ELEMENT—Clean		(Service more frequently if operated in dusty areas)		○	
PAPER AIR FILTER ELEMENT—Replace					○
*CARBURETORS—Check and adjust if necessary.	●			○	
THROTTLE OPERATION —Inspect cables. Check, and adjust free play.	●			○	
FUEL FILTER SCREEN—Clean				○	
FUEL LINES—Check				○	
*CLUTCH—Check operation, and adjust if necessary.	●			○	
DRIVE CHAIN —Check, lubricate, and adjust if necessary.	●	○			
BRAKE FLUID LEVEL —Check, and add fluid if necessary.	●			○	
*BRAKE SHOES/PADS —Inspect, and replace if worn.				○	
BRAKE CONTROL LINKAGE —Check linkage, and adjust free play if necessary.	●			○	
*WHEEL RIMS AND SPOKES—Check. Tighten spokes and true wheels, if necessary.	●			○	
TIRES—Inspect and check air pressure.	●	○			
FRONT FORK OIL—Drain and refill	●				○
FRONT AND REAR SUSPENSION —Check operation.	●			○	
REAR FORK BUSHING —Grease, check for excessive looseness.				○	
*STEERING HEAD BEARING—Adjust					○
BATTERY—Check electrolyte level, and add water if necessary.	●		○		
LIGHTING EQUIPMENT —Check and adjust if necessary.	●	○			
ALL NUTS, BOLTS, AND OTHER FASTENERS —Check security and tighten if necessary.	●	○			

Items marked * should be serviced by an authorized Honda dealer, unless the owner has proper tools and is mechanically proficient. Other maintenance items are simple to perform and may be serviced by the owner.

** INITIAL SERVICE PERIOD 200 MILES

*** INITIAL SERVICE PERIOD 1,500 MILES

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13. TECHNICAL DATA

A. Specifications of CB 500

(CB 500 K1, K2)

	Item	Metric	English	
DIMENSION	Overall Length	2,305 mm (9,120 mm)	89.0 in. (34.5 in.)	
	Overall Width	825 mm	32.5 in.	
	Overall Height	1,115 mm	44.0 in.	
	Wheel Base	1,405 mm	55.5 in.	
	Seat Height	805 mm	31.7 in.	
	Foot Peg Height	915 mm	36.4 in.	
	Ground Clearance	155 mm	6.5 in.	
	Dry Weight	188 kg	433.5 lb.	
FRAME	Type	Double cradle tubular steel		
	F. Suspension, Travel	Telescopic fork, travel 121 mm,	4.8 in.	
	R. Suspension, Travel	Swing arm, travel 78.5 mm,	3.1 in.	
	F. Tire Size, Type	8.15-18 (4 PR) Rib tire, tire air pressure (8.25-18) (4 PR)	1.8 kg/cm ² 2.0 kg/cm ²	25.8 psi 28.5 psi
	R. Tire Size, Type	8.50-18 (4 PR) Black tire, tire air pressure	2.0 kg/cm ²	28.5 psi
	F. Brake, Lining Area	Disc brake, lining area	288.8 cm ² × 2	32.36 in ² × 2
	R. Brake, Lining Area	Internal expanding shoe, lining area	159.6 cm ² × 2	25.28 in ² × 2
	Fuel Capacity	14.0 lit.	3.7 U.S. gal.	3.1 Imp. gal.
	Fuel Reserve Capacity	4.0 lit.	1.5 U.S. gal.	0.9 Imp. gal.
	Caster Angle	56°		
	Trail Length	145 mm	4.1 in.	
	Front Fork Oil Capacity	100 cc	3.4 oz.	
	Type	Air-cooled, 4-stroke, O.H.C. engine		
	Cylinder Arrangement	4-cylinder in-line		
Bore and Stroke	58.0 × 100.5 mm	2.285 × 1.582 in.		
Displacement	486 cc	80.88 cu. in.		
Compression Ratio	9.0			
Carburetor, Venturi Dia.	Pouf, piston valve, 22 mm dia.			
Valve Train	Chain drive overhead camshaft			
Maximum Horsepower	50 BHP (SAE)/9,000 rpm (44 BHP (SAE)/9,000 rpm)			
Maximum Torque	4.2 kg-m/7,500 rpm	80.4 lb-ft/7,500 rpm		
Oil Capacity	2.0 lit.	3.2 U.S. qt., 2.5 Imp. qt.		
Lubrication System	Forced pressure and wet sump			

	Item	Metric	English	
ENGINE	Air Filter	Paper element		
	Valve Lifter Clearance	IN: 0.05, EX: 0.08 mm	IN: 0.002, EX: 0.003 in.	
	Engine weight	65 kg	152 lb.	
	Air Screw Opening	1 ± 1/8 turns		
	Idle Speed	1,000 rpm		
DRIVE TRAIN	Clutch	Wet, multi-plate		
	Transmission	5-speed, constant mesh		
	Primary Reduction	2.300		
	Gear Ratio I	2.353		
	" II	1.685		
	" III	1.250		
	" IV	1.086		
	" V	0.800		
	Final Reduction	2.000, drive sprocket 17, driven sprocket 34 T		
	Gear Shift Pattern	Left foot return type		
	ELECTRICAL	Ignition	Battery and ignition coil	
		Starting System	Electrical motor and kick pedal	
Alternator		Three phase A.C. 12 V-0.2 KW/5,000 rpm		
Battery Capacity		12 V-15 AH		
Spark Plug		NGK D-7 ES, DENSO K-22 RS		
Headlight		Low/high,	12 V-40 W/50 W	
Tail/Stoplight		Tail/Stop,	12 V-52 W/8 CP (12 V-4 CP/32 CP)	
Turn Signal Light		Front/Rear	12 V-25 W/26 W (12 V-32 CP/32 CP)	
Speedometer Light			12 V- 8 W	(12 V-2 CP)
Tachometer Light			12 V- 8 W	(12 V-2 CP)
Neutral Indicator Light			12 V- 8 W	(12 V-2 CP)
Turn Signal Indicator Light			12 V- 8 W	(12 V-2 CP)
High Beam Indicator Light		12 V- 8 W	(12 V-2 CP)	

A. Specifications of CB 550

	Item	Metric	English	
DIMENSION	Overall Length	2,220 mm	83.5 in.	
	Overall Width	896 mm	35.3 in.	
	Overall Height	1,516 mm	48.9 in.	
	Wheel Base	1,400 mm	55.2 in.	
	Seat Height	805 mm	31.7 in.	
	Foot Peg Height	315 mm	12.4 in.	
	Ground Clearance	160 mm	6.3 in.	
	Dry Weight	182 kg	403 lb.	
FRAME	Type	Double cradle frame		
	F. Suspension, Travel	Telescopic fork, travel 121 mm	4.8 in.	
	R. Suspension, Travel	Swing arm, travel 77.8 mm	3.0 in.	
	F. Tire Size, Type	3.25-19 (4 PR) Rib tire, tire air pressure	2.0 kg/cm ²	29 psi
	R. Tire Size, Type	3.75-18 (4 PR) Block tire, tire air pressure	2.4 kg/cm ²	34 psi
	F. Brake, Lining Area	Disk brake, lining area	355.8 cm ² × 2	32.33 in ² × 2
	R. Brake, Lining Area	Internal expanding shoe, lining area	168.6 cm ² × 2	26.28 in ² × 2
	Fuel Capacity	14.0 lit.	3.7 U.S. gal.	3.1 Imp. gal.
	Fuel Reserve Capacity	4.0 lit.	1.1 U.S. gal.	0.9 Imp. gal.
	Caster Angle	64°		
	Trail Length	105 mm	4.1 in.	
	Front Fork Oil Capacity	185-191 cc	3.3-3.5 ozs	
	ENGINE	Type	Air-cooled, 4-stroke, O.H.C. engine	
		Cylinder Arrangement	4-cylinder in-line	
Bore and Stroke		58.5 × 50.6 mm	2.303 × 1.992 in.	
Displacement		544 cc	33.18 cu. in.	
Compression Ratio		8.0		
Carburetor, Venturi Dia.		Four, piston valve, 22 mm dia.		
Valve Train		Chain drive overhead camshaft		
Maximum Horsepower		50 BHP (SAE)/8,500 rpm		
Maximum Torque		4.8 kg-m/7,500 rpm	35.4 lb-ft/7,500 rpm	
Oil Capacity		3.0 lit.	0.8 U.S. qt., 0.6 Imp. qt.	
Lubrication System		Forced pressure and wet sump		



	Item	Metric	English	
ENGINE	Air Filter	Paper element		
	Valve Tappet Clearance	IN: 1.05, EX: 0.08 mm	IN: 0.002, EX: 0.003 in.	
	Engine weight	72 kg	158 lb.	
	Air Screw Opening	1 1/2 x 3/8 turns		
	Idle Speed	1,000 rpm		
DRIVE TRAIN	Clutch	Wet, multi-plate		
	Transmission	5-speed, constant mesh		
	Primary Reduction	3.063		
	Gear Ratio I	2.358		
	" II	1.686		
	" III	1.289		
	" IV	1.020		
	" V	0.900		
	Final Reduction	2.176, drive sprocket 17, driven sprocket 37 T		
	Gear Shift Pattern	Left foot return type		
	ELECTRICAL	Ignition	Battery and ignition coil	
		Starting System	Electrical motor and kick pedal	
Alternator		Three phase A.C. 12 V-0.11 KW/2,000 rpm		
Battery Capacity		19 V-12 AH		
Spark Plug		NGK D-VES, DENSO X-22 ES		
Headlight		Low/High	12 V-40 W/50 W	
Tail/stoplight		Tail/Stop	12 V-32 W/3 CP	
Turn Signal light		Front/Rear	12 V-32 W/32 W	
Speedometer Light			12 V-8 W	
Tachometer Light			12 V-3 W	
Neutral Indicator Light			12 V-3 W	
Turn Signal Indicator Light			12 V-3 W	
High Beam Indicator Light			12 V-3 W	

B. Service Data (CB 500)

ENGINE

mm (in.)

Item	Standard value	Serviceable limit
Intake cam height	84.58~84.87 (3.329~3.345)	84.85 (3.340)
Exhaust cam height	84.53~84.87 (3.328~3.345)	84.45 (3.325)
Runner	—	0.1 (0.004)

Item	Standard value	Serviceable limit
Cylinder bore	55~56.00 (2.165~2.205)	56.1 (2.209)

Item	Standard value	Serviceable limit
Piston dia.	55.98~55.97 (2.204~2.208)	56.85 (2.199)
Piston pinhole	—	15.98 (0.629)

Item	Standard value	Serviceable limit
Piston ring end gap	0.15~0.35 (0.005~0.013)	0.7 (0.027)

Item	Standard value	Serviceable limit
Piston ring side clearance		
Top ring	0.040~0.070 (0.0015~0.0028)	0.18 (0.007)
Second ring	0.025~0.06 (0.0009~0.0022)	0.16 (0.006)
Oil ring	0.020~0.066 (0.0007~0.0021)	0.16 (0.006)

Item	Standard value	Serviceable limit
Ring groove clearance	15.002~15.008 (0.59053~0.59087)	Replace if over 15.083 (0.5937)

	Standard value	Serviceable limit
Valve stem clearance	Intake 0.013~0.035 (0.00039~0.00137)	0.080 (0.0031)
	Exhaust 0.030~0.050 (0.0011~0.0019)	0.10 (0.0039)
Valve stem diameter	Intake 5.453~5.465 (0.2145~0.2150)	
	Exhaust 5.430~5.445 (0.2137~0.2142)	
Valve face runout	—	0.05 (0.002)

mm (in.)

Item	Standard value	Serviceable limit
Cylinder head flatness	—	0.3 (0.012)

Item	Standard value	Serviceable limit
Valve spring free length	Outer 40.4 (1.59)	39 (1.53)
	Inner 35.7 (1.40)	34.5 (1.35)
Loading (reference)	Outer 27.8 mm/45.5~50.6 kg (1.09 in/102.54~112.67 lbf)	
	Inner 29.8 mm/19.1~21.1 kg (1.17 in/42.15~46.45 lbf)	
Clutch plate warp	—	0.3 (0.011)

Item	Standard value	Serviceable limit
Oil pump		
Inner and outer rotor clearance	—	0.35 (0.013)
Outer rotor and body clearance	—	0.35 (0.013)

Item	Standard value	Serviceable limit
Filter disc thickness	3.8 (0.15)	3.0 (0.12)

	Standard value	Serviceable limit
Clutch spring free length	31.9 (1.25)	30.5 (1.20)
Spring strength	21.4~22 kg at 23 mm (221.84~238.5 at 0.90 in)	

Item	Standard value	Serviceable limit
Gear shift drum O.D.	38.775~39.95 (1.5238~1.5726)	39.9 (1.5709)
Shift fork I.D.	40.00~40.026 (1.5748~1.5767)	40.076 (1.5767)

Item	Standard value	Serviceable limit
Gear shift fork		
Center	5.82~6.00 (0.229~0.236)	5.60 (0.220)
Right & left	4.83~5.0 (0.189~0.197)	4.60 (0.181)

Item	Standard value	Serviceable limit
Crankshaft journal clearance	0.020~0.043 (0.00079~0.00161)	0.080 (0.0031)
Runner	—	0.05 (0.0019)
Journal end taper	—	0.05 (0.0019)